



EUCLID CHEMICAL

Level Top PC-AGG

Polishable Self-Leveling Overlayment with Natural Aggregate

Horizontal Repair

Description

LEVEL TOP PC-AGG is an easy-to-use, self-leveling re-surfacing compound with graded natural aggregate, designed for use on either new or worn concrete substrates. LEVEL TOP PC-AGG provides excellent adhesion, toughness, and long-term durability. LEVEL TOP PC-AGG can be ground and polished to achieve the appearance of polished concrete. The high-early strength allows polishing within 24 hours of placement.

Primary Applications

- Leveling concrete substrates
- Retail, commercial and residential applications
- Decorative/polished wearing surfaces
- Fast track applications

Features/Benefits

- Self-leveling
- Gray color and can be integrally colored
- Can be dyed
- May be polished in 24 hours
- Acceptable as an underlayment
- Micro-fiber enhanced
- Can be coated in 24 hours
- High early strength for fast turnaround
- Compatible with liquid densifiers
- Pourable and pumpable

Technical Information

The following are typical values obtained under laboratory conditions. Expect reasonable variation under field conditions.

Compressive Strength ASTM C109

Age	
4 hours.....	2,000 psi (14 MPa)
24 hours.....	4,800 psi (33 MPa)
7 days.....	5,700 psi (39 MPa)
28 days.....	7,000 psi (48 MPa)

Unit Weight.....approx 134 lb/ft³ (2,146 kg/m³)

Set Time ASTM C191

Initial.....	50 to 80 min
Final.....	100 to 180 min

Flow Time.....approx 20 min

Working Time.....approx 20-30 min

Dry Polish.....24 hours

Stain or Coat Time.....12-24 hours

Minimum Thickness for Polishing..3/8 in (9.52 mm)

Maximum Thickness.....3 in (76.2 mm)

Packaging/Yield

LEVEL TOP PC-AGG is packaged in 50 lb (22.7 kg) bags that yield approximately 0.44 ft³ (0.011 m³) of material. A single bag covers approximately 10.5 ft² (0.98 m²) at 1/2 in (12.7 mm) thickness, and approximately 14 ft² (1.30 m²) at 3/8 in (9.52 mm) thickness.

Shelf Life

1 year in original, unopened package

Specifications/Compliances

- USGBC LEED Version 4, BD&C, ID&C
- ANSI/GBI 01, Green Building Assessment Protocol
- The WELL Building Standard

LEVEL TOP PC-AGG

Master Format #: 03 01 30.71

Directions for Use

Surface Preparation: Concrete surfaces must be structurally sound, free of loose or deteriorated concrete, and free of dust, dirt, paint, efflorescence, oil, and other contaminants. Mechanically abrade the surface to achieve a surface profile equal to CSP 3-5 in accordance with ICRI Guideline 310.2. Properly clean profiled area. Before installing LEVEL TOP PC-AGG all concrete sub floors must be primed with HIGH PERFORMANCE EPOXY PRIMER EXPRESS, EUCOFLOOR EPOXY PRIMER, or other approved Euclid Chemical Company epoxy bonding systems.

Apply mixed epoxy binding agent system (see product data sheet for mixing instructions) to the properly prepared substrate at a rate of 75 to 100 ft²/gal (1.8 to 2.5 m²/L). Squeegee the epoxy into place, scrub it into the substrate, then back roll to ensure a uniform application. While the epoxy is still wet, broadcast a washed, dried, non-absorptive/ reactive (per ASTM C227), 16/30 mesh sand onto the surface until it is completely saturated with sand and appears dry. Application rate for the sand is approximately 1 lb/ft² (4.9 kg/m²). After the sand is applied, the surface should have a uniform appearance with no damp or wet areas visible. If so, apply more sand to those areas until they appear dry. Allow the epoxy to fully cure. Remove all loose, unbonded sand by vacuuming it off prior to topping application. LEVEL TOP PC-AGG should only be installed when ambient and substrate surface temperatures are between 50 and 90°F (10 and 32°C), with the optimum installation temperature around 70°F (21.1°C).

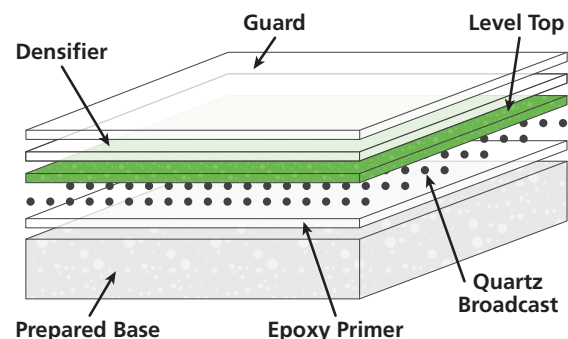
Mixing: Add one 50 lb (22.7 kg) bag of LEVEL TOP PC-AGG to 7.00 pints (3.31 L) of cool water in a clean mixing vessel. Mix for a minimum three minutes, and adjust the water by adding up to 0.25 pint, if required. Add no more than a total of 7.25 pints (3.43 L) of water. A drill and paddle or Helix mixer may also be used. If using an approved Increte integral colorant, add color to water prior to the addition of LEVEL TOP PC-AGG. A large mixer can be used for a multi-bag batch.

Placement: Pour/pump all mixed material onto the primed surface and spread with gauge rake at the required thickness. All existing joints and any moving cracks must be honored up through the topping. LEVEL TOP PC-AGG can be applied up to 3 in (76.2 mm) thick. When applying, be sure to keep a wet edge.

Use a smoother as needed to remove any entrapped air. Care should be taken to avoid forcing the separation of aggregate while smoothing LEVEL TOP PC-AGG.

Curing and Sealing: LEVEL TOP PC-AGG does not require curing with standard methods for most applications. Avoid excessively windy or dry placement conditions. Do not apply in direct sunlight. Follow ACI 306 Guide to Cold Weather Concrete or ACI 305 Guide to Hot Weather Concreting when applicable. Do not wet cure.

Polishing: Once placed and after the LEVEL TOP PC-AGG has cured for at least 24 hours, the surface can be dry polished to a high-gloss finish using standard concrete polishing practices. LEVEL TOP PC-AGG may also be chemically densified with ULTRASIL LI+ or any of The Euclid Chemical Company line of densifiers. The use of ULTRAGUARD or PRO-POLISH GUARD is recommended to protect the finished polished floor.



Clean-Up

Clean tools and equipment with water before the material hardens.

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Precautions/Limitations

- When used for a decorative application, a test area is highly recommended to ensure desired results.
- Not for use as a heavy-duty surface for industrial floors.
- Steel wheels and dragging sharp heavy objects can indent or gouge the surface.
- Slight variation of color and marks may show in the surface due to application methods. Multi-bag applications will achieve a more uniform finish.
- Always keep a wet edge.
- Do not add admixtures or calcium chloride.
- Not recommended for exterior use in freeze/thaw environments.
- Do not use if ambient temperatures will fall below 40°F (4°C) within 72 hours after placement.
- Store in a dry place.
- For professional use only.
- In all cases, consult the Safety Data Sheet prior to use.

Rev. 06.20

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